

```
graph TD; START([START]) --> STEP1[FORM INSERTION HOLE 31  
PENETRATING PANEL 3]; STEP1 --> STEP2[PLACE LIGHT EMITTING UNIT 10  
ON REAR SIDE OF PANEL 3]; STEP2 --> STEP3[FORM LIGHT GUIDE CHIP 14]; STEP3 --> STEP4[PRESS LIGHT GUIDE CHIP 14 INTO  
INSERTION HOLE 31 IN PANEL 3]; STEP4 --> END([END]);
```

The flowchart illustrates the manufacturing process for the light emitting device. It begins with a 'START' terminal, followed by four sequential steps: 1. Forming an insertion hole (31) that penetrates panel (3). 2. Placing a light emitting unit (10) on the rear side of panel (3). 3. Forming a light guide chip (14). 4. Pressing the light guide chip (14) into the insertion hole (31) in panel (3). The process concludes at an 'END' terminal.

FIG. 3

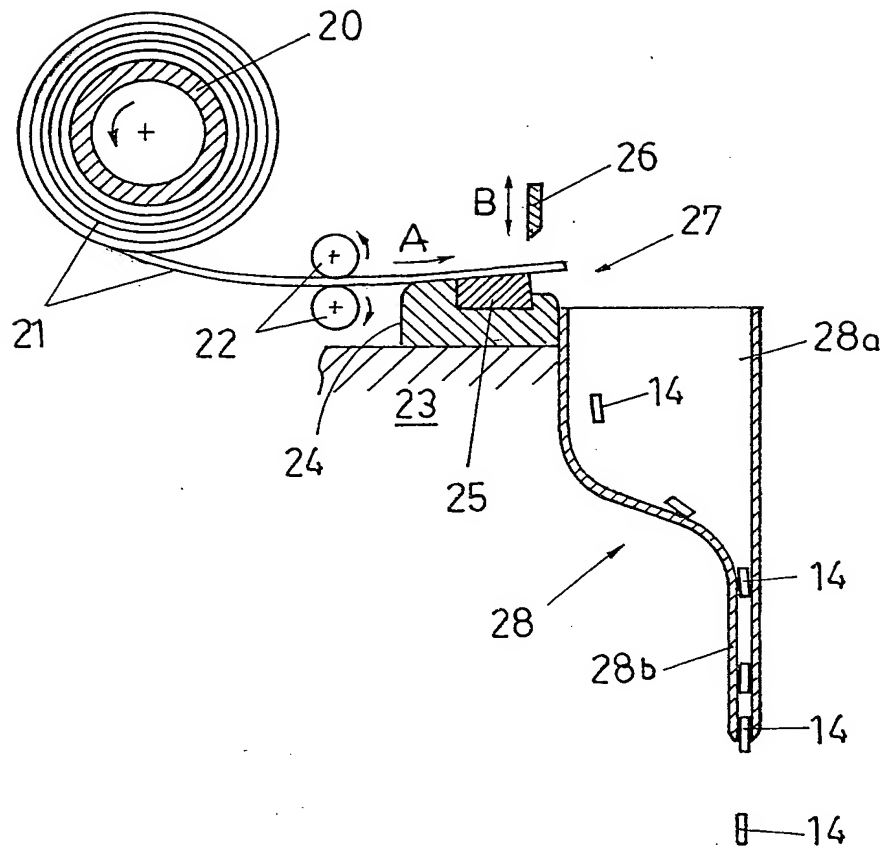


FIG. 4

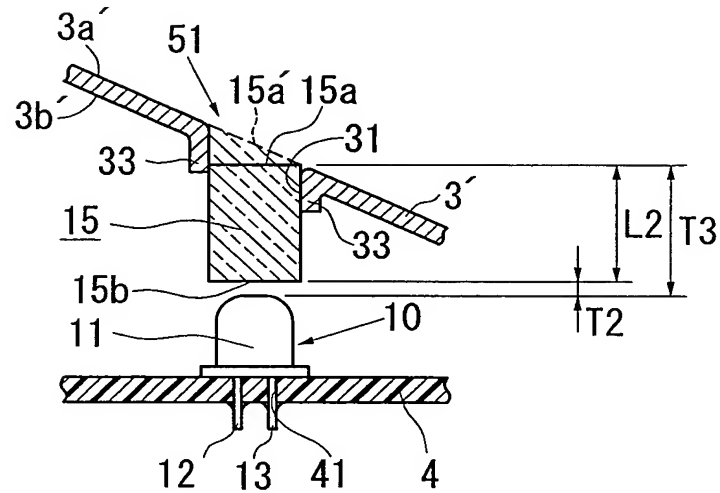


FIG. 5

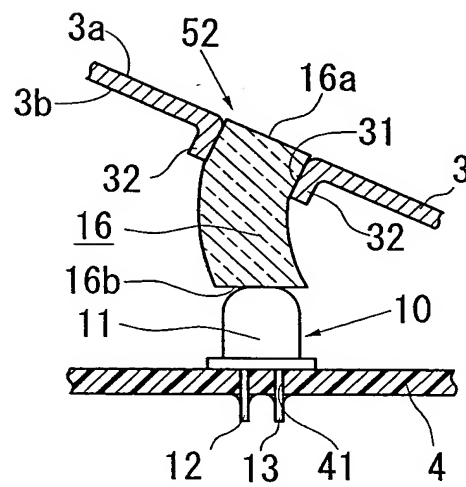


FIG. 7

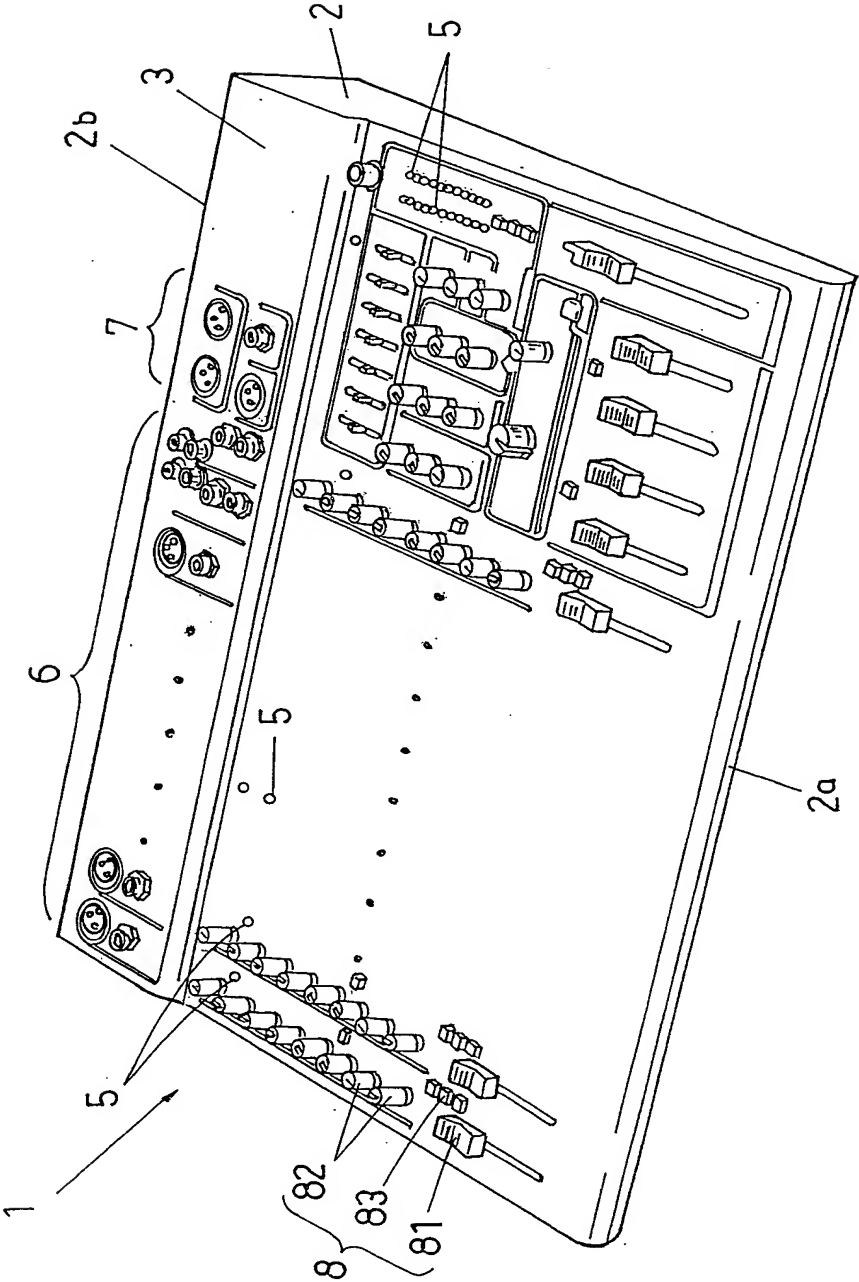


FIG. 8
PRIOR ART

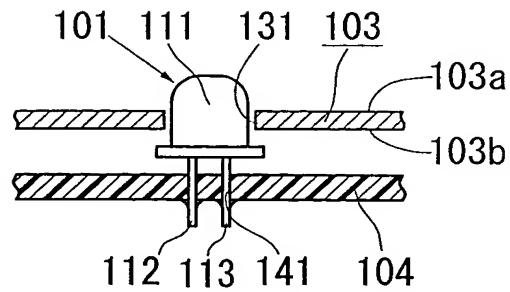


FIG. 9
PRIOR ART

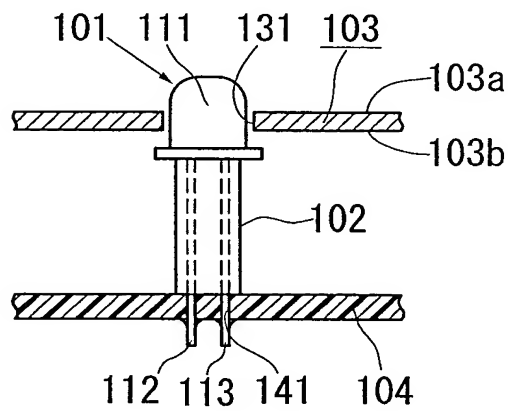


FIG. 10
PRIOR ART

